

IN THE SPECIFICATION:

Please enter the following headings into the specification:

Page 1, before the first line, please insert the following heading:-- Field of the Invention --;

after line 8, please insert the following heading: -- Background of the Invention --.

Page 2, after line 1, please insert the following heading: -- Summary of the Invention --.

Page 5, after line 32, please insert the following heading: -- Brief Description of the Drawings --;

Page 6, after line 7, please insert the following heading: -- Detailed Description of the Invention --.

Page 10, please replace the paragraph at lines 16-26 with the following amended paragraph:

Referring to Fig. 4, there is shown a cross-sectional side view of part of one of the turbine blades 38A in the region formed by the part of the investment mould shown in Fig. 3. The blade 38a is shown prior to finishing to remove unwanted material. As can be seen, the recrystallisation inhibiting projections 37 are in the form of a disc shaped member which corresponds to the second indentation 30 in the investment mould 28. An elongate extension 54 extends from the projection 37 and 54 which corresponds to the outer end region of the pin, 22 which has been dissolved by the molten alloy material.

Page 10, please replace the paragraph at lines 27-31 with the following amended paragraph:

Before the blade 38 can be used, it will be desirable to remove either just the elongate extension 54, or the recrystallisation inhibiting projection 37 in addition to the elongate extension 54. This can be done by any suitable means ~~know~~ known in the art.